GENERAL SERVICE RECOMMENDATIONS

SOLVENT CEMENTS

	PVC									CPVC			ABS	PVC/CPVC ABS
Product Name	Gene 404L	Pete 602L	Arctic 616L	Hot 203L	Electrical Conduit 633L	Electrical Conduit 633L	Gold 844L	Homer 828L		Charlie 412L	Dura-Gold 627L	Heavy Duty 811L	John 647L	Mike 425L
Body	Regular	Medium					Heavy			Regular	Medium	Heavy	Medium	Regular
Color	Clear	Clear	Clear	Blue	Clear	Gray	Clear	Gray		Orange	Gold	Orange	Black	Amber
Low VOC	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	✓
Max. Pipe Size Schedule 40	4 in	6 in	6 in	6 in	6 in	6 in	12 in	12 in		2 in	2 in	12 in	6 in	6 in
Max. Pipe Size Schedule 80	-	1¼ in	1¼ in	1¼ in	6 in	6 in	12 in	12 in		-	1¼ in	12 in	6 in	-
Max. Pipe Size Schedule 40 (pressure)	2 in	6 in	6 in	6 in	-	-	12 in	12 in		2 in	2 in	12 in	-	2 in
Max. Pipe Size Schedule 80 (pressure)	-	1¼ in	1¼ in	1¼ in	-	-	12 in	12 in		-	1¼ in	12 in	-	-
One Step Cement	-	-	-	-	-	-	-	-		-	✓	-	-	-
Potable Water	✓	✓	✓	✓	-	-	✓	✓		✓	✓	✓	-	-
Pressure Pipe	✓	✓	✓	✓	-	-	✓	✓		✓	✓	✓	-	✓
Gas Lines	✓	✓	✓	✓	-	-	✓	✓		-	-	-	-	-
Conduit	✓	✓	✓	✓	✓	✓	✓	✓		-	-	-	✓	✓
Sewer Pipe	✓	✓	✓	✓	-	-	✓	✓		✓	-	✓	✓	-
DWV Systems	✓	✓	✓	✓	-	-	✓	✓		✓	✓	✓	✓	✓
Irrigation lines	-	-	-	✓	-	-	-	-		-	-	-	-	-
Pool, Spa, Flexible hose	-	-	-	✓	-	-	-	-		-	-	-	-	-
Industrial	-	✓	-	✓	-	-	✓	✓		-	✓	✓	-	-
Max Service Temp	140˚	140˚	140˚	140˚	140˚	140˚	140˚	140˚		180˚	180˚	180˚	180˚	180˚
Hot Water (180˚)	-	-	-	-	-	-	-	-		✓	✓	✓	-	✓
Recommended Application Temp	40˚-120˚F	40˚-120˚F	0˚-120˚F	40˚-120˚F	40˚-120˚F	40˚-120˚F	40˚-120˚F	40˚-120˚F		40˚-120˚F	40˚-120˚F	40˚-120˚F	40˚-120˚F	40˚-120˚F
Cure Time	Fast	Fast	Fast	Very Fast	Fast	Fast	Medium	Medium		Fast	Medium	Medium	Medium	Fast
LEED Compliant	✓	✓	✓	✓	✓	✓	✓	✓		✓	✓	✓	✓	-
Product code - Qtr. Pint (24)	55901	55922	-	55988	-	-	55950	-		55956	-	-	55938	55969
Product code - Half Pint (24)	55902	55924	-	55989	55980	-	55951	55960		55957	55992	-	55940	55970
Product code - Pint (12)	55904	55926	55919	55990	55983	55995	55952	55961		-	55998	55967	55942	55973
Product code - Quart (12)	55906	55928	55948	55993	55985	55996	55954	55963		-	-	55968	55944	55974
Product code - Gallon (4)	55908	55916	55953	55994	55986	-	55955	55964		-	-	55971	-	-
Shelf Life	2 year	2 year	2 year	2 year	2 year	2 year	2 year	2 year		2 year	2 year	2 year	2 year	2 year

PRIMERS & CLEANERS

	PVC CPVC	PVC CPVC	PVC CPVC	PVC/CPVC ABS
	Jim PR-1L	Clear PR-2L	Bill PR-3	Sam CL-3L
	Hi-Etch Primer			Cleaner
	Purple	Clear	Clear	Clear
	✓	✓	-	✓
	All	All	All	All
	All	All	All	All
	All	All	All	All
	All	All	All	All
	-	-	-	-
	✓	✓	-	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	✓	✓	✓	✓
	180˚	180˚	180˚	180˚
	✓	✓	✓	✓
	-15˚-120˚F	-15˚-120˚F	-15˚-120˚F	-15˚-120˚F
	-	-	-	-
	✓	✓	-	-
	55910	-	55701	55929
	55912	-	55703	55930
	55914	55972	55705	55932
	55918	55981	55707	55934
	55920	55982	55709	55936
	2 year	2 year	2 year	2 year

ACCREDITATIONS

Exceeds ASTM D2564 spec.
- Gene 404L
- Pete 602L
- Hot 203L
- Arctic 616L
- Gold 844L
- Homer 828L
- Electrical Conduit 633L

Meets ASTM F493 spec.
- Charlie 412L
- Heavy Duty 811L
- Dura-Gold 627L

Meets ASTM D3138 spec.
- Mike 425L

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